Fig. A Effect of Additive Injection Level

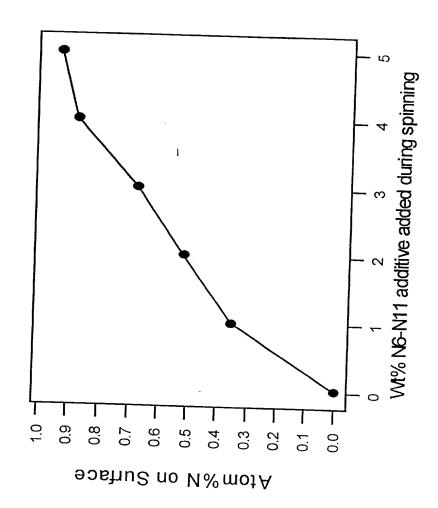


Fig. B DOE results define system robustness

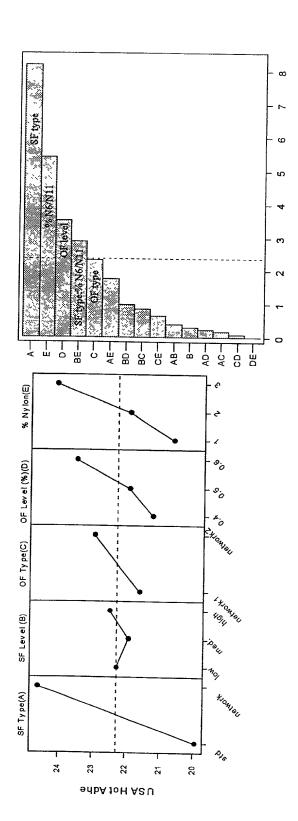
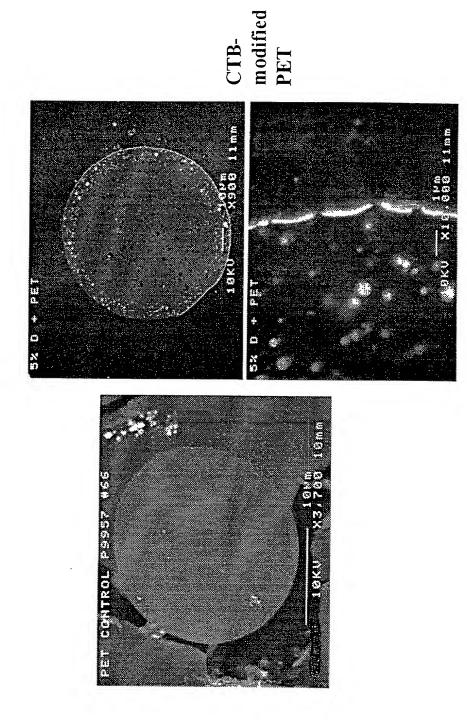
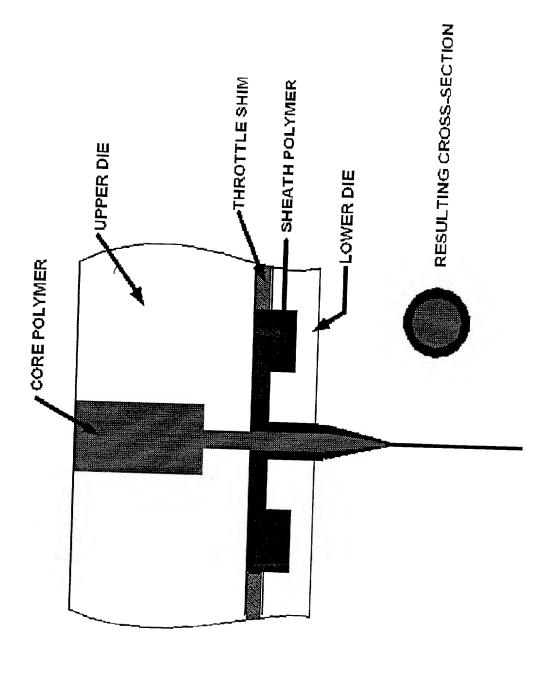


Fig. C. SEM Micrograph



PET

Fig. D Bi-component Spinnerette Assembly



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